

## **Amended Claims**

Claim 1 (currently amended): A method of forming a capacitor sequentially comprising:

forming an opening within a capacitor electrode-forming layer, wherein the capacitor electrode-forming layer comprises an elevationally outermost surface proximate the opening;

forming an inwardly-tapered-sidewall spacer within an the opening of a the capacitor electrode-forming layer; layer, wherein the spacer comprises opposing sidewalls in one cross section, the opposing sidewalls including straight linear portions which are angled substantially normal to the outermost surface of the capacitor electrode-forming layer;

anisotropically etching the spacer;

after etching the spacer, depositing a first capacitor electrode layer over the inwardly-tapered-sidewall spacer within the opening; and

forming a capacitor dielectric region and then a second capacitor electrode layer over the first capacitor electrode layer.

Claim 2 (currently amended): ~~The method of claim 1~~ A method of forming a capacitor sequentially comprising:

forming an inwardly-tapered-sidewall spacer by anisotropically etching a spacing layer within an opening of a capacitor electrode-forming layer, wherein the inwardly-tapered-sidewall spacer comprises ~~TiN~~. TiN;

after etching the spacer, depositing a first capacitor electrode layer over the inwardly-tapered-sidewall spacer within the opening; and

forming a capacitor dielectric region and then a second capacitor electrode layer over the first capacitor electrode layer.

Claim 3 (previously presented): The method of claim 2 wherein the capacitor electrode-forming layer comprises borophosphosilicate glass.

Claim 4 (original): The method of claim 2 further comprising removing at least a portion of the inwardly-tapered-sidewall spacer after the depositing, the removing comprising exposing the inwardly-tapered-sidewall spacer to a mixture comprising  $\text{H}_2\text{SO}_4$  and  $\text{H}_2\text{O}_2$ , the mixture having a weight ratio of  $\text{H}_2\text{SO}_4$  to  $\text{H}_2\text{O}_2$  of about 2:1.

Claim 5 (withdrawn): The method of claim 1 wherein the inwardly-tapered-sidewall spacer comprises polysilicon.

Claim 6 (withdrawn): The method of claim 5 wherein the first capacitor electrode layer comprises TiN.

Claim 7 (withdrawn): The method of claim 6 further comprising, after depositing the first capacitor electrode layer, removing at least a portion of the inwardly-tapered-sidewall spacer, the removing comprising exposing the inwardly-tapered-sidewall spacer to TMAH.

Claim 8 (original): The method of claim 1 wherein the opening comprises sidewalls and the inwardly-tapered-sidewall spacer resides over at least upper portions of the sidewalls.

Claim 9 (currently amended): The method of claim 1 wherein the opening comprises sidewalls and the inwardly-tapered-sidewall spacer resides over an entirety of the sidewalls of the opening.

Claim 10 (currently amended and withdrawn): The method of claim 1 wherein the opening comprises sidewalls and the inwardly-tapered-sidewall spacer resides over less than an entirety of the sidewalls of the opening.

Claim 11 (currently amended): The method of claim 1 wherein the opening comprises sidewalls ~~and the capacitor electrode-forming layer comprises an elevationally outermost surface proximate the opening, the sidewalls~~ including straight linear portions which are angled from normal to the elevationally outermost surface.

Claim 12 (currently amended): The method of claim 11 wherein the straight linear portions of the sidewalls of the opening are angled at least 5 degrees from normal to the elevationally outermost surface of the opening.

Claim 13 (currently amended): The method of claim 11 wherein the straight linear portions of the sidewalls of the opening are angled at least 10 degrees from normal to the elevationally outermost surface of the opening.

Claim 14 (currently amended): The method of claim 11 wherein the straight linear portions of the sidewalls of the opening are angled at least 15 degrees from normal to the elevationally outermost surface of the opening.

Claim 15 (cancelled).

Claim 16 (original): The method of claim 1 further comprising removing at least a portion of the inwardly-tapered-sidewall spacer after the depositing and prior to forming the capacitor dielectric region.

Claim 17 (currently amended): A method of forming a capacitor comprising:

providing a substrate having a capacitor electrode-forming layer thereon, the capacitor electrode-forming layer having an ~~opening~~ opening, wherein the capacitor electrode-forming layer comprises an elevationally outermost surface proximate the opening;

forming a sidewall spacer within the opening, the sidewall spacer being laterally thicker at an elevationally outer portion within the opening as compared to an elevationally inner portion within the ~~opening~~; opening, wherein the spacer comprises opposing sidewalls in one cross section, the opposing sidewalls including straight linear portions which are angled substantially normal to the outermost surface of the capacitor electrode-forming layer;

~~anisotropically etching the spacer~~;

~~after anisotropically etching the spacer~~, forming a first capacitor electrode layer within the opening laterally over the sidewall spacer; and

removing at least a portion of the sidewall spacer and thereafter forming a capacitor dielectric region and a second capacitor electrode layer over the first capacitor electrode layer.

Claim 18 (currently amended): ~~The method of claim 17~~ A method of forming a capacitor comprising:

providing a substrate having a capacitor electrode-forming layer thereon, the capacitor electrode-forming layer having an opening;

forming a sidewall spacer within the opening by anisotropically etching the spacer, the sidewall spacer being laterally thicker at an elevationally outer portion within the opening as compared to an elevationally inner portion within the opening, wherein the sidewall spacer comprises ~~TiN~~ TiN;

after anisotropically etching the spacer, forming a first capacitor electrode layer within the opening laterally over the sidewall spacer; and

removing at least a portion of the sidewall spacer and thereafter forming a capacitor dielectric region and a second capacitor electrode layer over the first capacitor electrode layer.

Claim 19 (original): The method of claim 18 wherein the forming the sidewall spacer comprises flowing  $\text{TiCl}_4$  and  $\text{NH}_3$  to the substrate to form  $\text{TiN}$ , the  $\text{TiCl}_4$  and  $\text{NH}_3$  being flowed at a volumetric ratio of  $\text{TiCl}_4$  to  $\text{NH}_3$  of from about 1:1 to about 4:1.

Claim 20 (original): The method of claim 18 wherein the removing at least a portion of the sidewall spacer comprises exposing the spacer to a mixture comprising  $\text{H}_2\text{SO}_4$  and  $\text{H}_2\text{O}_2$ , the mixture having a weight ratio of  $\text{H}_2\text{SO}_4$  to  $\text{H}_2\text{O}_2$  of about 2:1.

Claim 21 (withdrawn): The method of claim 18 wherein first capacitor electrode layer comprises polysilicon.

Claim 22 (currently amended and withdrawn): The method of claim ~~18~~ 17 wherein the sidewall spacer comprises polysilicon and the first capacitor electrode layer comprises TiN.

Claim 23 (withdrawn): The method of claim 22 wherein the removing at least a portion of the sidewall spacer comprises exposing the spacer to TMAH.

Claim 24 (currently amended): The method of claim 17 wherein the opening comprises sidewalls and the sidewall spacer is formed over at least upper portions of the sidewalls of the opening.

Claim 25 (currently amended): The method of claim 17 wherein the opening comprises sidewalls and the sidewall spacer is formed over an entirety of the sidewalls of the opening.

Claim 26 (currently amended): The method of claim 17 wherein the opening comprises ~~sidewalls and the capacitor electrode-forming layer comprises an elevationally outermost surface proximate the opening,~~ sidewalls, the sidewalls of the opening including straight linear portions which are angled from normal to the elevationally outermost surface of the opening.

Claim 27 (currently amended): The method of claim 26 wherein the straight linear portions of the sidewalls of the opening are angled at least 5 degrees from normal to the elevationally outermost surface of the opening.

Claim 28 (currently amended): The method of claim 26 wherein the straight linear portions of the sidewalls of the opening are angled at least 10 degrees from normal to the elevationally outermost surface of the opening.

Claim 29 (currently amended): The method of claim 26 wherein the straight linear portions of the sidewalls of the opening are angled at least 15 degrees from normal to the elevationally outermost surface of the opening.

Claim 30 (cancelled).

Claim 31 (original): The method of claim 17 wherein the removing comprises removing at least a majority of the sidewall spacer.

Claim 32 (original): The method of claim 17 wherein the removing comprises removing substantially all of the sidewall spacer.



Claim 33 (currently amended): A method of forming a capacitor comprising:

forming an opening within a capacitor electrode-forming layer over a substrate, the opening comprising ~~sidewalls~~ sidewalls, and the capacitor electrode-forming layer comprising an elevationally outermost surface proximate the opening;

depositing a spacing layer over the capacitor electrode-forming layer to within the opening over at least upper portions of the sidewalls, the depositing forming the spacing layer to be laterally thicker at an elevationally outer portion within the opening as compared to an elevationally inner portion within the opening;

~~anisotropically~~ etching the spacing layer to form a spacer within the opening, wherein the spacer being is laterally thicker at an elevationally outer portion within the opening as compared to an elevationally inner portion within the opening; opening, the spacer comprising opposing sidewalls in one cross section, the opposing sidewalls including straight linear portions which are angled substantially normal to the outermost surface of the capacitor electrode-forming layer;

forming a first capacitor electrode layer within the opening laterally over the spacer; and

after forming the first capacitor electrode layer, removing at least a portion of the spacer and thereafter forming a capacitor dielectric region and a second capacitor electrode layer over the first capacitor electrode layer.

Claim 34 (previously presented): The method of claim 33 wherein the capacitor electrode-forming layer comprises borophosphosilicate glass.

Claim 35 (currently amended): ~~The method of claim 33~~ A method of forming a capacitor comprising:

forming an opening within a capacitor electrode-forming layer over a substrate, the opening comprising sidewalls;

depositing a spacing layer over the capacitor electrode-forming layer to within the opening over at least upper portions of the sidewalls, the depositing forming the spacing layer to be laterally thicker at an elevationally outer portion within the opening as compared to an elevationally inner portion within the opening, wherein the spacing layer comprises TiN TiN;

anisotropically etching the spacing layer to form a spacer within the opening, the spacer being laterally thicker at an elevationally outer portion within the opening as compared to an elevationally inner portion within the opening;

forming a first capacitor electrode layer within the opening laterally over the spacer; and

after forming the first capacitor electrode layer, removing at least a portion of the spacer and thereafter forming a capacitor dielectric region and a second capacitor electrode layer over the first capacitor electrode layer.

Claim 36 (withdrawn): The method of claim 35 wherein the first capacitor electrode layer comprises polysilicon.

Claim 37 (original): The method of claim 35 wherein the removing at least a portion of the spacer comprises exposing the spacer to a mixture comprising  $\text{H}_2\text{SO}_4$  and  $\text{H}_2\text{O}_2$ , the mixture having a weight ratio of  $\text{H}_2\text{SO}_4$  to  $\text{H}_2\text{O}_2$  of about 2:1.

Claim 38 (original): The method of claim 35 wherein the depositing the spacing layer comprises flowing  $\text{TiCl}_4$  and  $\text{NH}_3$  to the substrate to form TiN.

Claim 39 (original): The method of claim 38 wherein the  $\text{TiCl}_4$  and  $\text{NH}_3$  are flowed to the substrate simultaneously at a volumetric ratio of  $\text{TiCl}_4$  to  $\text{NH}_3$  of less than 4:1.

Claim 40 (original): The method of claim 38 wherein the  $\text{TiCl}_4$  and  $\text{NH}_3$  are flowed to the substrate simultaneously at a volumetric ratio of  $\text{TiCl}_4$  to  $\text{NH}_3$  of from about 1:1 to about 3:1.

Claim 41 (original): The method of claim 38 wherein the  $\text{TiCl}_4$  and  $\text{NH}_3$  are flowed to the substrate simultaneously at a volumetric ratio of  $\text{TiCl}_4$  to  $\text{NH}_3$  of about 1:1.

Claim 42 (withdrawn): The method of claim 33 wherein the spacing layer comprises polysilicon and the first capacitor electrode layer comprises TiN.

Claim 43 (withdrawn): The method of claim 42 wherein the removing at least a portion of the spacer comprises exposing the spacer to TMAH.

Claim 44 (original): The method of claim 33 wherein the depositing the spacing layer occurs at a pressure of greater than 10 Torr.

Claim 45 (withdrawn): The method of claim 33 wherein the depositing the spacing layer occurs at a pressure of from 10 Torr to 20 Torr.

Claim 46 (original): The method of claim 33 wherein the depositing the spacing layer occurs at a pressure of greater than about 20 Torr.

Claim 47 (original): The method of claim 33 wherein the depositing the spacing layer occurs at a temperature of at least 600°C.

Claim 48 (withdrawn): The method of claim 33 wherein the depositing the spacing layer occurs at a temperature of from 600°C to 700°C.

Claim 49 (original): The method of claim 33 wherein the depositing the spacing layer occurs at a temperature of at least 700°C.

Claim 50 (currently amended): The method of claim 33 wherein the depositing the spacing layer comprises depositing the spacing layer over an entirety of the sidewalls of the opening.

Claim 51 (currently amended and withdrawn): The method of claim 33 wherein the depositing the spacing layer comprises depositing the spacing layer over less than an entirety of the sidewalls of the opening.

Claim 52 (currently amended and withdrawn): The method of claim 33 wherein the etching forms the spacer over an entirety of the sidewalls of the opening.

Claim 53 (currently amended and withdrawn): The method of claim 33 wherein the etching forms the spacer over less than an entirety of the sidewalls of the opening.

Claim 54 (currently amended): The method of claim 33 wherein the ~~capacitor electrode-forming layer comprises an elevationally outermost surface proximate the opening, the sidewalls including~~ include straight linear portions which are angled from normal to the elevationally outermost surface of the opening.

Claim 55 (currently amended): The method of claim 54 wherein the straight linear portions of the sidewalls of the opening are angled at least 5 degrees from normal to the elevationally outermost surface of the opening.

Claim 56 (currently amended): The method of claim 54 wherein the straight linear portions of the sidewalls of the opening are angled at least 10 degrees from normal to the elevationally outermost surface of the opening.

Claim 57 (currently amended): The method of claim 54 wherein the straight linear portions of the sidewalls of the opening are angled at least 15 degrees from normal to the elevationally outermost surface of the opening.

Claim 58 (cancelled).

Claim 59 (original): The method of claim 33 wherein the removing comprises removing at least a majority of the spacer.

Claim 60 (original): The method of claim 33 wherein the removing comprises removing substantially all of the sidewall spacer.